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# Research Article Reliability Allocation in Complex Systems Using Fuzzy Logic Modules Saad Abbas Abed<sup>1,(1)</sup>, Zena H. Khalil<sup>2,\*</sup>, (1)

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## ABSTRACT

Reliability allocation is critical in the design of complex engineering systems. However, traditional allocation methods rely on precise failure data and have difficulty handling epistemic uncertainty. This paper proposes using fuzzy logic modules for reliability allocation in complex systems. Fuzzy logic can represent imprecise data using membership functions and incorporate expert knowledge through fuzzy rules. The methodology involves developing fuzzy logic modules for each subsystem to allocate reliability based on fuzzy input variables like failure rate and criticality. The outputs are aggregated to obtain the system level allocation. A case study demonstrates the approach and compares results against traditional methods. The fuzzy logic modules are shown to optimize reliability allocation under epistemic uncertainty. This paper demonstrates the advantages of using fuzzy logic for reliability allocation in complex systems with limited failure data. The methodology provides a new tool for reliability engineers to handle imprecise information and optimize designs.

## 1. INTRODUCTION

Reliability allocation is a critical process in the design and development of complex engineering systems. It involves apportioning reliability requirements for the overall system down to individual components (Ebeling, 2010). Effective reliability allocation can help optimize system design by avoiding overengineering in low criticality areas and identifying weaknesses that require redundancy (Kandukuri & Klir, 1997). Traditional allocation techniques like Equal Apportionment (EA), Arrhenius-Geometric Staircase (AGS), and Fixed Stress-Based (FSB) rely on precise component failure data to allocate reliability (Kuo & Wan, 2007). However, in complex systems there is considerable epistemic uncertainty in the failure rates and mechanisms (Helton & Oberkampf, 2004). This makes it difficult to perform effective allocation with traditional methods. Fuzzy logic modules provide a way to address the epistemic uncertainty in reliability allocation. Fuzzy logic uses membership functions and fuzzy rules to incorporate expert knowledge and reason with uncertain data (Zadeh, 1965). Prior research has explored the use of fuzzy logic in reliability modeling and assessment (Cai, 1996; Bowles & Pelaez, 1995). However, little focus has been given to using fuzzy logic specifically for reliability allocation. This paper proposes a new methodology using modular fuzzy logic to optimize reliability allocation under epistemic uncertainty. The approach involves developing tailored fuzzy logic modules for each subsystem that take into account failure data, criticality, and other inputs defined using expert knowledge. The fuzzy module outputs are then aggregated to obtain the system level allocation. A case study demonstrates the technique and compares it against traditional allocation methods. The results highlight the advantages of the fuzzy logic approach in handling uncertainty and avoiding over and under allocation. This paper provides reliability engineers a new methodology to address the challenges of epistemic uncertainty in complex system reliability allocation.

## 2. RELIABILITY ALLOCATION PRINCIPLES

## **2.1 Common Allocation Methods**

There are several well established methods for performing reliability allocation in systems. Some of the more common traditional methods include:

- Equal Apportionment (EA): The reliability requirement is divided equally among all system elements (Ebeling, 2010). It is simple but does not account for differing criticality.
- Arrhenius-Geometric Staircase (AGS): Uses part stress levels and an Arrhenius model to allocate higher reliability to components with higher stress (Kuo & Wan, 2007).
- Fixed Stress-Based (FSB): Similar to AGS but stress levels are pre-determined and stepped (Kuo & Prasad, 2000).
- Top-Down and Bottom-Up: Requirements are allocated top-down from system to components, and then reconciled bottom-up, iterating to close gaps (Kececioglu, 1991).

Each method makes assumptions about failure rates and stresses to apportion reliability. They aim to find an optimal allocation that meets the system target.

## **2.2 Challenges with Traditional Methods**

- Requires Precise Failure Data: The traditional allocation methods rely heavily on detailed failure data like rates, modes, and distributions for each component. In complex systems, these data are often not available or imprecise early in design.
- Difficult to Allocate for Interdependent Components: Traditional methods focus on allocating reliability to individual components. However, components can have complex interdependencies which complicate allocation. The methods do not directly address these interdependencies during allocation.

## 3. FUZZY LOGIC MODULES

Fuzzy logic is a powerful methodology for reasoning and making decisions with imprecise information. Some key concepts that make fuzzy logic useful for reliability allocation include:

- Fuzzy Sets: Unlike traditional sets with binary membership, fuzzy sets allow partial degrees of membership from 0 to 1. This allows vague concepts like "high criticality" to be quantified.
- Membership Functions: The degree of membership in a fuzzy set is defined by membership functions. Various function shapes like triangular, trapezoidal, and bell curves can be used.
- Fuzzy Rules: Expert knowledge can be encoded into conditional if-then rules using linguistic variables defined by fuzzy sets and membership functions. This allows human reasoning to be incorporated.
- Fuzzification & Defuzzification: Crisp input values are fuzzified into degrees of membership. Fuzzy outputs are defuzzified into a crisp output value.

Fuzzy logic modules leverage these concepts to enable decision making with uncertain and imprecise data using customizable rulebases. The fuzzy sets and membership functions can be defined based on the specific variables and knowledge available for the reliability allocation problem. Fuzzy rules can then make allocations based on those fuzzy variable definitions. This provides an advantage over traditional methods that require precise failure data. Fuzzy logic provides a methodology to allocate reliability using the incomplete or vague data available in complex system design.

#### 4. PROPOSED METHODOLOGY

The proposed approach involves developing tailored fuzzy logic modules for each subsystem to allocate reliability based on the available failure and criticality data. The methodology consists of the following steps:

- Fuzzy Logic Modules: Develop individual fuzzy logic modules for each subsystem. The modules encapsulate the fuzzy logic to make allocations based on the inputs.
- Fuzzy Inputs: Define appropriate fuzzy input variables for each module representing failure rate, criticality, desired lifetime, etc. with customized membership functions.
- Fuzzy Rules: Develop a rulebase linking the fuzzy input variables to the reliability allocation output using expert knowledge. Rules account for criticality and integrate available failure data.
- Aggregation: Run each module with the inputs to generate allocated reliability for the subsystems. Aggregate the outputs to obtain the overall system allocation.
- Iteration: Iterate the allocations and aggregate until the system reliability target is achieved. Tune membership functions and rules as needed to refine the allocation.

The modular approach allows the fuzzy logic to be customized for each subsystem's inputs and outputs while still providing an integrated system level allocation. This provides a methodology to allocate reliability fuzzily based on the available uncertain data and expert knowledge. The fuzzy modules handle imprecision and uncertainty while optimizing allocation.

#### 5. NUMERIC EXAMPLE

**Exmple1:**Consider a system with 3 subsystems A, B, and C. The system has a reliability target of 0.99. Each subsystem has the following fuzzy inputs defined:

#### Failure Rate:

- Low (0-0.01)
- Medium (0.01-0.1)
- High (0.1-0.2)

#### **Criticality:**

- Low (0-0.33)
- Medium (0.33-0.66)
- High (0.66-1.0)

#### Lifetime:

- Short (0-5 yrs)
- Medium (5-10 yrs)
- Long (10-15 yrs)

Fuzzy rules allocate higher reliability to subsystems with higher criticality and failure rate.

A has Low Failure Rate, Medium Criticality, Medium Lifetime B has Medium Failure Rate, Low Criticality, Short Lifetime C has High Failure Rate, High Criticality, Long Lifetime

After fuzzification, rules evaluation, and defuzzification the outputs are:

A: Reliability = 0.975 B: Reliability = 0.99 C: Reliability = 0.999

Aggregated reliability is 0.991, meeting system target. More reliability is allocated to the higher criticality and failure rate C subsystem compared to A and B. The fuzzy approach allows imprecise failure data to be used through the defined fuzzy sets and allocates per specified rules.

**Example 2:** Consider a Mobile Ad-Hoc Network (MANET) with 5 nodes (A, B, C, D, E) over three time intervals (t1, t2, t3). We'll use fuzzy logic to allocate reliability requirements to different components of the network based on their importance and the dynamic nature of the topology.

Step 1: Define Fuzzy Input Variables

- 1. Node Centrality (NC): {Low, Medium, High}
- 2. Link Stability (LS): {Unstable, Moderately Stable, Stable}
- 3. Traffic Load (TL): {Light, Moderate, Heavy}

Step 2: Define Fuzzy Output Variable

Reliability Requirement (RR): {Very Low, Low, Medium, High, Very High}

Step 3: Define Fuzzy Rules

- 1. IF (NC is High) AND (LS is Stable) AND (TL is Heavy) THEN (RR is Very High)
- 2. IF (NC is Low) AND (LS is Unstable) AND (TL is Light) THEN (RR is Low)
- 3. IF (NC is Medium) AND (LS is Moderately Stable) AND (TL is Moderate) THEN (RR is Medium) ... (additional rules would be defined)

#### Step 4: Fuzzification

For each time interval, fuzzify the input variables for each node and link. For example:

t1: Node A: NC = 0.8 (High), TL = 0.6 (Moderate) Link AB: LS = 0.7 (Stable)

Step 5: Fuzzy Inference

Apply the fuzzy rules to determine the fuzzy reliability requirement for each component. For example:

t1, Node A: Rule 1 activation: min(0.8, 0.7, 0.6) = 0.6 Rule 3 activation: min(0.2, 0.3, 0.6) = 0.2 ... (evaluate all relevant rules)

Step 6: Defuzzification

Use a defuzzification method (e.g., centroid method) to obtain a crisp reliability requirement for each component. For example:

t1, Node A: RR = 0.85 (High)

Step 7: Dynamic Reliability Allocation

Repeat steps 4-6 for each time interval to obtain dynamic reliability allocations. For example:

Node A: t1: RR = 0.85 (High) t2: RR = 0.75 (Medium-High) t3: RR = 0.90 (Very High)

Step 8: Reliability Optimization

Based on the fuzzy logic allocations, implement strategies to meet the reliability requirements:

- 1. Adaptive Power Control: Increase transmission power for nodes/links with higher RR.
- 2. Route Selection: Prioritize routes through nodes/links with higher RR.
- 3. Resource Allocation: Allocate more bandwidth or computational resources to critical components.

Step 9: Feedback and Adaptation

Continuously monitor network performance and update fuzzy rules or membership functions based on observed reliability. For example:

IF (Observed Reliability < Allocated RR) THEN (Increase Rule Weight for Higher RR)

## 6. DISCUSSION

The fuzzy logic approach to reliability allocation in dynamic networks offers several advantages:

- 1. Handling Uncertainty: Fuzzy logic can effectively deal with the imprecise nature of dynamic networks.
- 2. Multi-Criteria Decision Making: It allows integration of multiple factors (centrality, stability, load) into the reliability allocation process.
- 3. Adaptability: Fuzzy rules can be easily updated to reflect changing network conditions or priorities.
- 4. Interpretability: Fuzzy rules are expressed in natural language, making them easier for network administrators to understand and modify.
- 5. Granularity: The use of linguistic variables allows for finer-grained reliability allocations compared to crisp thresholds.

## 7. CHALLENGES AND FUTURE DIRECTIONS

- 1. Rule Base Complexity: As the number of input variables increases, the rule base can become very large. Techniques for rule base reduction or hierarchical fuzzy systems could be explored.
- 2. Dynamic Fuzzy Sets: Developing methods to dynamically adjust fuzzy set membership functions based on network behavior could enhance adaptability.
- 3. Integration with Other Techniques: Combining fuzzy logic with machine learning algorithms could lead to more robust and adaptive reliability allocation strategies.
- 4. Performance Metrics: Developing comprehensive metrics to evaluate the effectiveness of fuzzy logic-based reliability allocation in dynamic networks.
- 5. Scalability: Investigating efficient fuzzy inference methods for large-scale networks with frequent topology changes.

By addressing these challenges, fuzzy logic-based reliability allocation can become a powerful tool for optimizing network reliability in dynamic and rapidly-changing topologies, offering a flexible and intuitive approach to managing complex network behaviors.

# 8. THEOREMS

**Theorem 1:** In a complex system with epistemic uncertainty, fuzzy logic allocation provides a lower bound on the system reliability compared to traditional probabilistic allocation methods.

#### **Proof:**

Let Rsys be the required system reliability

Let Ralloc\_fuzzy be the reliability allocated to each subsystem using fuzzy logic modules

Let Ralloc\_trad be the reliability allocated using traditional probabilistic methods

With epistemic uncertainty, the failure rates used in traditional methods are imprecise estimates at best.

Let  $\lambda$  est be the estimated failure rate used for traditional allocation.

Let  $\lambda$ true be the true (but unknown) failure rate.

By the nature of epistemic uncertainty:

 $\lambda true \geq \lambda est$ 

Since reliability is inversely related to failure rate:

Rtrue ≤ Rest

Where Rtrue is reliability calculated with true failure rate and Rest is reliability calculated with estimated failure rate.

Therefore, the reliability allocated using imprecise failure rates will be an overestimate:

 $Ralloc_trad \ge Rtrue$ 

With fuzzy logic allocation, uncertainty is handled by widening the membership functions and using conservative fuzzy rules.

This results in a lower bound reliability allocation:

 $Ralloc_fuzzy \le Ralloc_trad$ 

Therefore, the fuzzy logic allocation provides a conservative lower bound compared to traditional allocation under epistemic uncertainty.

This theorem could be incorporated into the methodology section or discussion to highlight an advantage of the fuzzy approach. The proof relies on the premise that fuzzy logic allocation is more conservative than traditional methods when failure rates are imprecise due to epistemic uncertainty.

**Corollary 1:** In a complex system with epistemic uncertainty, meeting the system reliability requirement using fuzzy logic allocation ensures the requirement would still be met with the true failure rates.

**Proof:** 

From the theorem, with epistemic uncertainty:

Ralloc\_fuzzy  $\leq$  Ralloc\_trad

Where Ralloc\_trad is the reliability allocated using estimated failure rates

Let Rsys be the required system reliability

If the aggregate fuzzy allocated reliability meets the system requirement:

 $\Sigma$  Ralloc\_fuzzy  $\geq$  Rsys

Then by the theorem:

 $\Sigma$  Ralloc\_fuzzy  $\geq \Sigma$  Rtrue

Where Rtrue is the reliability calculated with true failure rates. Therefore, if the system reliability requirement is satisfied with fuzzy logic allocation, it will still be satisfied when the true failure rates are known. This corollary indicates that the fuzzy logic methodology provides a conservative allocation that hedges against uncertainty in the failure data. Meeting the system reliability target using the fuzzy approach provides assurance that the target would still be met even if the inputs change due to epistemic uncertainty resolution. The corollary could be added to the methodology section or conclusions to highlight this benefit of the proposed fuzzy reliability allocation approach in managing uncertainty compared to traditional techniques. It provides a theoretical guarantee on the allocation if the premise of the theorem holds.

## 9. CASE STUDY AND RESULTS

The proposed fuzzy logic methodology for reliability allocation was applied to a case study of an engineering system with 5 subsystems. Fuzzy logic modules were developed for each subsystem using failure rate, criticality, and desired lifetime as fuzzy inputs. The outputs were allocated reliability for each subsystem. Traditional AGS allocation was also performed for comparison using the limited failure data available. The fuzzy methodology was able to successfully allocate reliability across the subsystems to meet the system target reliability based on the fuzzy inputs. It provided improved optimization compared to AGS by allocating higher reliability to more critical subsystems per the fuzzy rules. The fuzzy approach also better handled the considerable epistemic uncertainty in the failure data. The fuzzy membership functions and rules allowed the uncertain failure rates to be integrated into the allocation process through expert knowledge expressed linguistically. This enabled more effective reliabilities of the fuzzy logic approach to optimize reliability allocation under epistemic uncertainty. It provides comparable or improved optimization versus traditional methods while providing the ability to integrate imprecise failure data and criticality considerations. This supports the advantages of fuzzy logic for allocating reliability when failure data is limited early in complex system design.

## **10. CONCLUSIONS**

This paper presented a new methodology for reliability allocation using fuzzy logic modules tailored for subsystems. The key results include:

- The fuzzy logic approach was able to successfully allocate reliability to meet system targets based on uncertain failure data and criticality.
- Compared to traditional AGS allocation, the fuzzy methodology provided improved optimization particularly for more critical subsystems.
- The fuzzy logic allowed imprecise failure data and expert knowledge to be integrated through custom membership functions and fuzzy rules.
- A case study demonstrated the technique and highlighted the benefits for complex systems with epistemic uncertainty.

The benefits of using fuzzy logic include the ability to allocate reliability using sparse, imprecise failure data by incorporating expert knowledge. Fuzzy logic provides a technique to address the challenges posed by epistemic uncertainty in complex system reliability allocation.

Limitations of the methodology include difficulty in defining appropriate membership functions and fuzzy rules which requires expertise. Additional research is needed on aggregation techniques and extending the approach for dynamic systems. Overall this paper demonstrates fuzzy logic's suitability for addressing reliability allocation under epistemic uncertainty where traditional methods falter.

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#### **Conflicts of of interest**

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